

- 2.1 Working range:
- wire diameters 2,0 - 6,0 mm
 - spring diameter max. 90 mm,
but with Dm at least 4 times wire
diameter.
 - wire feed length in 4 steps
 - step 1 max. 475 mm
 - step 2 max. 755 mm
 - step 3 max. 1170 mm
 - step 4 max. 1855 mm
- 2.2 Output range: output per minute: 9 - 180 springs, de-
pendent on wire length and spring form
- 2.3 Drive: squirrel cage motor 11 kW with infinitely
variable all steel variator and overload
clutch.
- 2.4 Operating voltage: 3 x 380 Volt, 50 Hz
or in accordance with your requirements
(see electrical layout).
- 2.5 Dimensions:
- | | | |
|---------|---|---------|
| Machine | L | 1500 mm |
| | B | 1420 mm |
| | H | 1960 mm |
- 2.6 Weights:
- | | | |
|-------|-----|---------|
| Net | ca. | 4500 kg |
| Gross | ca. | 5775 kg |